



TECHNICAL PAINT SERVICES

M54 BOAT FINISH

Features:

A high build, quick drying finish suitable for application to interior and exterior metal superstructures above the waterline. Affords a tough, flexible, high gloss, weather resistant finish.

Availability:

BS4800 colour range in 5, 2.5 and 1 Litre.

Volume Solids:

55% ± 3% (BS 3900 Part A10). May vary with colour.

Preparation:

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. For new steel or aluminium the use of UP90/16 Two Pack Exterior Etching Primer, followed by AP79 Universal Primer is recommended prior to the application of MP54 Boat Finish Undercoat, over which M54 Boat Finish should be applied.

Application:

Conventional or airless spray. Small areas may be brushed. Thin up to 25% by volume with UTR112 Universal Synthetic Thinners to achieve a spraying viscosity of 25 - 30 seconds BSB4 cup @ 20°C.

Coverage:

Approximately 50 sq metres per 5 Litres giving a dry film thickness of 25 microns.

Drying:

Touch dry: 1 hour @ 20°C.

Hard dry: 2 - 4 hours @ 20°C.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control.
See Standard Conditions of Sale.

Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.